

"molded into the body of the lancet it cannot be moved longitudinally, nor can it be rotated, nor can it be moved sideways in any direction. By virtue of the angled base anchor 26, the needle or blade 25 is permanently, dimensionally and sanitarily positioned inside the lancet body with the needle cover in place but removable by twisting to dislodge, basically as described in FIG. 3 above. The method of the present invention will become more apparent as the description of the body 22 of the lancet proceeds. As can be seen in FIGS. 5 and 6, there are four runners 30 which, in cross-section, give a cruciform appearance, as shown in FIG. 7. There are two uninterrupted runners 31, and two interrupted runners 32. The interrupted runners 32 are formed when the opposed prongs of a vise are positioned in place interiorly of the mold to securely engage the needle prior to injecting the plastic. In this fashion the position of the needle is ensured and when the vise elements are withdrawn from the body 22, ports are revealed which reduce the amount of plastic employed, and simultaneously permit the user to see and observe the needle interiorly of the body 22."

Kindly find below a reproduction of Claims 1-17 with Claim 8 amended as follows: